

Equotip 550

Hardness of thermally cut edges tested in line with EN 1090

To meet the EN 1090 standard, the edges of any metal object subjected to thermal cutting must be hardness checked against the references mentioned in Table 10 of the standard.

Customers have found that the Equotip hardness testers produced by Proceq are the ideal portable solution for conducting this test and ensure that their quality process is in line with respective standards.

Tabelle 10 — Zulässige höchste Härtewerte (HV 10)

Produktnormen	Stahlsorten	Härtewerte
EN 10025-2 bis -5	S235 bis S460	380
EN 10210-1, EN 10219-1		
EN 10149-2 und EN 10149-3	S260 bis S700	450
EN 10025-6	S460 bis S690	
ANMERKUNG Diese Werte entsprechen EN ISO 15614-1 für Stahlsorten nach ISO/TR 20172.		



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Equotip 550 Leeb

Hardness testing in oil & gas, marine and shipping industries

Thanks to their portability, simple operation and high accuracy, Equotip portable hardness testers are proving to be handy instruments for checking the hardness of incoming raw materials and finished goods for quality control purposes. The Equotip Leeb Impact Device D is used to check the hardness of various components such as pipes, valves or flanges. The device is used by customers in industries such as oil & gas, marine and shipping.



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